

TABLE 27

ABRASIVE BLAST CLEANING

Point Number from flow Diagram:		Type of Blasting: <input type="checkbox"/> Wet <input type="checkbox"/> Dry				
ABRASIVE CLEANING CHARACTERISTICS						
Blast Enclosure and Size: <input type="checkbox"/> Room L ____ ft. W ____ ft. H ____ ft. <input type="checkbox"/> Barrel ____ ft. ³ <input type="checkbox"/> Cabinet ____ ft. ³ <input type="checkbox"/> Other(Specify) _____		Method of Propelling the Abrasive: <input type="checkbox"/> Compressed Air <input type="checkbox"/> Centrifugal Force <input type="checkbox"/> Water				
ABRASIVE CLEANING MATERIAL						
Abrasive Material Type: <input type="checkbox"/> Silica Sand <input type="checkbox"/> Metallica (Specify) _____ <input type="checkbox"/> Synthetic (Specify) _____ <input type="checkbox"/> Other (Specify) _____		Abrasive Material Balance: Amount of Material Used Per Year ____ ton/yr Amount of Abrasive Reclaimed ____ ton/yr Operating Hours of Abrasive Cleaner ____ ton/yr				
ABATEMENT EQUIPMENT DATA						
Type of Equipment <input type="checkbox"/> Fabric Filter <input type="checkbox"/> Scrubber <input type="checkbox"/> Cyclone <input type="checkbox"/> Settling Chamber <input type="checkbox"/> Other _____	Capital Installed Cost \$ _____ Annual Operating Cost \$ _____	Material Entering Primary Collector (lb/hr) _____	Material Entering Secondary Collector (lb/hr) _____	Material Emitted To Atmosphere (lb/hr) _____		
EXHAUST GAS STREAM CHARACTERISTICS						
Flow Rate (acfm)		Exhaust Stack		Building Height (ft)	Fan Requirements	
Design Max.	Average Expected	Temp. (°F)	Height (ft)	Diameter (ft)	HP	Ft ³ /Min
ADDITIONAL INFORMATION						
Describe Shape and Size of Items to be Cleaned:						
Specify How Collected Material is Disposed of:						